

D. No. 50-96-4/1, Floor II & III
Srigowri Nilayam, Seethammadhara NE
Visakhapatnam -530013
CIN : U51420MH2008PLC187689

Tel : +91 891 2858200
Fax : +91 891 2700864
www.seml.co.in



SMAL/IRO-MoEF&CC/HCR/2023

Date: 04.11.2023

To

**The Joint Director (S),
MoEF & CC,
Government of India,
Integrated Regional Office, Green House,
Gopala Reddy Road, Vijayawada-520010,
Andhra Pradesh.**

Dear Sir,

Sub: Submission of Half yearly EC Compliance report for the period of April'2023 to September'2023 Reg.

Ref: F. No. J-11011/164/2009-IA.II(I), Dated: 27th May, 2022.

With reference to the above subject, we M/s Sarda Metals & Alloys Limited, located at APIIC Industrial area, Kantakapalli Village, Kothavalasa Mandal, Vizianagaram Dist, Andhra Pradesh State, Pin Code-535240., are herewith submitting the Half yearly Environmental Clearance compliance report for the period of April'2023 to September'2023 to your good office.

This is for your kind information and records.
Please acknowledge same.

Your's sincerely
For Sarda Metals & Alloys Limited.

A handwritten signature in blue ink, appearing to be "V. Surya Bhaskaram", written over a blue horizontal line.

**V. Surya Bhaskaram
AGM - EHS
Authorised Signatory**

Encl: Half Yearly EC Compliance report.

Half Yearly Environment Clearance Compliance Report

01st April'2023 to 30th September'2023



**M/s. SARDA METALS & ALLOYS LTD.,
APIIC, INDUSTRIAL AREA KANTAKAPALLI (V),
KOTHAVALASA (M), VIZIANAGARAM DISTRICT**

Status of Environmental Clearances received from MOEF vide MoEF No. F. No. J-11011/164/2009-IA.II (I), Dated 27.05.2022.

i. Compliance report is enclosed herewith for all the conditions stipulated by MoEF & CC.

S No	Condition	Compliance										
	A. Specific Conditions											
i	Three-tier Green Belt shall be developed in 33% of the total project area by August' 2022 with native species all along the periphery of the project site of adequate width and tree density shall not be less than 2500 per ha. The survival rate of the green belt developed shall be monitored on periodic basis to ensure that damaged plants are replaced with new plants in the subsequent years. Compliance status in this regard, shall be submitted to the concerned Regional Office of the MoEF&CC.	<p>SMAL has developed green belt of 33% i.e., 93.23 acres as per MoEF&CC guidelines.17000 trees were planted in the plant. As advised by the committee, SMAL will undertake the planting of additional trees to comply with the norm of 2500 trees per Hectare. The details are given below:</p> <table border="1"> <tr> <td>Area of Greenbelt</td> <td>93.23 Acres/37.72 Ha.</td> </tr> <tr> <td>Tree Density</td> <td>2500 trees / Ha. Or 1012 trees/ Acre</td> </tr> <tr> <td>Width of Greenbelt</td> <td>15m all along the periphery of the plant boundary</td> </tr> <tr> <td>Required No. of Saplings to be planted</td> <td>94311 trees</td> </tr> <tr> <td>Number of trees already Planted</td> <td>30000 trees</td> </tr> </table> <p>Plantation will be done phase-wise and the status of the same will be submitted to RO, MoEF & CC.</p>	Area of Greenbelt	93.23 Acres/37.72 Ha.	Tree Density	2500 trees / Ha. Or 1012 trees/ Acre	Width of Greenbelt	15m all along the periphery of the plant boundary	Required No. of Saplings to be planted	94311 trees	Number of trees already Planted	30000 trees
Area of Greenbelt	93.23 Acres/37.72 Ha.											
Tree Density	2500 trees / Ha. Or 1012 trees/ Acre											
Width of Greenbelt	15m all along the periphery of the plant boundary											
Required No. of Saplings to be planted	94311 trees											
Number of trees already Planted	30000 trees											
ii	Greening and Paving shall be implemented in the plant area to arrest soil erosion and dust pollution from the exposed soil surface.	Noted for compliance and being followed.										
iii	Following additional arrangements to control fugitive dust shall be provided.											
	a. Fog / Mist Sprinklers at all conveyors point and on bulk raw material storage area (at the transfer points) like Iron Ore, Coal and for Fly Ash and similar solid waste storage areas.	Noted. Fog / Mist Sprinklers provided at applicable areas at conveyors points and on bulk raw material storage areas (at the transfer points) like Iron Ore, Coal and for Fly Ash, and similar solid waste storage areas. Images are attached as Annexure-1										
	b. Proper covered vehicle shall be used while transport of materials.	Noted and Being followed and Images are attached as Annexure-2 .										
	c. Wheel washing mechanism shall be provided in entry and exit gates with complete recirculation system.	Complied. Image attached as Annexure-3 .										
iv	All internal roads and connecting roads from the project site to the main highway shall be developed and maintained with suitable Million Axle Standard (MSA) as per the traffic load due to the existing and proposed project.	Noted and Being followed and Images are attached as Annexure-4 .										
v	Performance tests shall be conducted on all pollution control systems every year and a report shall be submitted to the Regional Office of the MoEF&CC.	Noted and being followed and test certificates are annexed as Annexure-5 .										

vi	Particulate matter emission from stacks shall be less than 30 mg/Nm ³ .	Complied. Continuous monitoring data is synchronized to APPCB & CPCB servers respectively. The data is uploading to APPCB server URL: http://aprtcms.ap.gov.in . & CPCB http://rtdms.cpcb.gov.in-status
vii	Submerged Arc Furnace shall be equipped with the fourth hole fume extraction system.	Noted and the Fume extraction system is provided as guided and Images are attached as Annexure-6 .
viii	100% slag generated from the process shall be utilized. Compliance status in this regard shall be submitted to the Regional Office of the MoEF&CC.	Noted and slag being disposed as guided by APPCB. compliance status being submitted to R.O, MoEF & CC.
ix	PP shall do 3-tier green belt along the perimeter boundary of the project, surrounding coal dumping and raw material yard, besides block plantation within the project area.	Noted and industry started developing green belt as guided. Completion will be done in phased manner and Images are attached as Annexure-7 .
x	PP shall improve the Housekeeping of the project premises with best standards.	SMAL continuously strives to maintain housekeeping by using 5S and TPM practices which are internationally followed.
xi	10 numbers of truck mounted Fog/Mist water cannons shall be procured and operated regularly inside the project premises and also in the surrounding villages to arrest suspended dust in the atmosphere and the black dust on the nearby Mango orchards of the villagers.	10 numbers of truck-mounted Fog/Mist water cannons will be provided in phase-wise and operated regularly inside the project premises and also in the surrounding villages to arrest suspended dust in the atmosphere and the black dust on the nearby Mango orchards of the villagers. Phase-1:1Nos, Phase-2:2 Nos, Phase-3:7Nos
xii	Mechanical road sweeping shall be done in the surrounding villages also periodically.	Noted for compliance and being followed. Earlier industry is using three manual machines of three numbers which were ineffective. Industry purchased One high capacity jumbo sweeping machine for road sweeping and Images are attached as Annexure-8 .
xiii	Project proponent shall follow safeguards to control the exposure of silica dust and some formaldehyde exposures arising out during production of mineral fibers. Compliance status in this regard, shall be submitted to concern Regional Office of the MoEF&CC.	Not applicable at this stage as Industry still has not established mineral fiber plant.

General Conditions

I. Statutory compliance:

S No	Condition	Compliance
	The Environment Clearance (EC) granted to the project/ activity is strictly under the provisions of the EIA Notification, 2006 and its amendments issued from time to time. It does not tantamount/ construe to approvals/ consent/ permissions etc., Required to be obtained or standards/conditions to be followed under any other Acts / Rules / Subordinate legislation, etc., as may be applicable to the project.	Noted for compliance.

II Air quality monitoring and preservation

S No	Condition	Compliance
i	The project proponent shall install 24x7 continuous emission monitoring system at process stacks to monitor stack emission as well as two Continuous Ambient Air Quality Station (CAAQS) for monitoring AAQ parameters with respect to standards prescribed in Environment (Protection) Rules 1986 as amended from time to time. The CEMS and CAAQMS shall be connected to SPCB and CPCB online servers and calibrate these systems from time to time according to equipment supplier specifications through labs recognized under Environment (Protection) Act, 1986 or NABL accredited laboratories.	Noted for compliance. SMAL has been provided online stack monitoring system and CAAQM systems for existing plants. The same will be implemented for the proposed project. Periodic Calibration of the same will be carried out as per the condition. OCEMS data is synchronized to APPCB & CPCB servers respectively. The data is uploading to APPCB server URL: http://aprtcms.ap.gov.in & CPCB http://rtdms.cpcb.gov.in-status
ii	The project proponent shall monitor fugitive emissions in the plant premises at least once in every quarter through laboratories recognized under Environment (Protection) Act, 1986 or NABL accredited laboratories.	Noted and being followed and recognized laboratory reports are attached as Annexure-9 .
iii	Appropriate Air Pollution Control (APC) system shall be provided for all the dust generating points including fugitive dust from all vulnerable sources, so as to comply prescribed stack emission and fugitive emission standards.	Noted for compliance. SMAL has provided Bag house at FAD and ESP at the power plant. Dust extraction systems have been provided at transverse points and dust suppression systems at conveyors. Same systems will be implemented for proposed expansion. Few existing images are annexed as Annexure-10 .
iv	The project proponent shall provide leakage detection and mechanized bag cleaning facilities for better maintenance of bags.	Noted for compliance. Differential pressure system being implemented for the existing plant. Same systems will be implemented for proposed plants.

v	Recycle and reuse iron ore fines, coal and coke fines, lime fines and such other fines collected in the pollution control devices and vacuum cleaning devices in the process after briquetting / agglomeration.	Noted and ore fines, coal and coke fines and such other fines collected in the pollution control devices and vacuum cleaning devices are being reused in the process after briquetting.
vi	The project proponent shall ensure covered transportation and conveying of ore, coal and other raw material to prevent spillage and dust generation.	Noted and all the vehicles are covered during transportation of coal and other material and for your reference images attached in Annexure-2
vii	The project proponent shall provide primary and secondary fume extraction system at all melting furnaces.	Noted and provided primary and secondary fume extraction system at all melting furnaces. Same will be followed during expansion.
viii	Design the ventilation system for adequate air changes as per prevailing norms for all tunnels, motor houses, Oil Cellars.	Noted and provided in the applicable areas for your reference attached in Annexure-11.

III Water quality monitoring and preservation

S No	Condition	Compliance
i	The project proponent shall install 24x7 continuous effluent monitoring system with respect to standards prescribed in Environment (Protection) Rules 1986 (G.S.R 414 (E) dated 30th May 2008; G.S.R 277 (E) dated 31st March 2012 (applicable to IF/EAF) as amended from time to time and connected to SPCB and CPCB online servers and calibrate these system from time to time according to equipment supplier specification through labs recognized under Environment (Protection) Act, 1986 or NABL accredited laboratories.	Complied. Continuous effluent monitoring data is synchronized to APPCB & CPCB servers respectively. The data is uploading to APPCB server URL: http://aprtpmis.ap.gov.in & CPCB http://rtdms.cpcb.gov.in-status
ii	The project proponent shall monitor regularly groundwater quality at least twice a year (pre-and post-monsoon) at sufficient numbers of piezometers/sampling wells in the plant and adjacent areas through labs recognized under Environment (Protection) Act, 1986 and NABL accredited laboratories	Noted for compliance SMAL has installed Piezometer. Photograph of Piezometer is annexed as Annexure-12 . Groundwater is being tested once in a quarter. Accordingly manual monitoring with NABL accredited laboratory M/s. S.V. Enviro Labs and we care under the specified limits.
iii	Sewage Treatment Plant shall be provided for treatment of domestic wastewater to meet the prescribed standards	Noted. Sewage treatment plants provide to treat the domestic waste water in our plant premises. Photographs of STP annexed as Annexure-13 .
iv	The project proponent shall provide the ETP for effluents of rolling mills to meet the standards prescribed in G.S.R 277 (E) 31st March 2012 (applicable to IF/EAF) as amended from time to time.	Noted and will be provided after installing rolling mills.

v	Garland drains and collection pits shall be provided for each stock pile to arrest the run-off in the event of heavy rains and to check the water pollution due to surface run off.	Noted and provided garland drains at applicable areas. Images are attached as Annexure-14.
vi	Tyre washing facilities shall be provided at the entrance/exit of the plant gates.	Complied. Image attached as Annexure-3.
IV	Noise monitoring and prevention	
	Noise quality shall be monitored as per the prescribed Noise Pollution (Regulation and Control) Rules, 2000 and report in this regard shall be submitted to Regional Officer of the Ministry as a part of six-monthly compliance report.	Complied. Accordingly manual monitoring with NABL accredited laboratory M/s. S.V. Enviro Labs and we care under the specified limits and reports attached as Annexure-9.
V	Energy Conservation measures	
	Energy conservation measures may be adopted such as adoption of solar energy and provision of LED lights etc., to minimize the energy consumption.	Noted and SMAL already provided LED lights in the existing plane and the same practices will be followed for new plants. SMAL will explore the possibilities of energy conservation measures by adopting solar energy systems at applicable areas, to minimize the energy consumption.
VI	Waste management	
	i. Used refractories shall be recycled.	Noted and being followed
	ii. Kitchen waste shall be composted or converted to biogas for further use.	Noted. Biogas system provided and kitchen waste being composted in the same. Generated bio-gas is being used in the kitchen for cooking image attached in Annexure-15.
VII	Green Belt	
i	The project proponent shall prepare GHG emissions inventory for the plant and shall submit the programme for reduction of the same including carbon sequestration including plantation.	Noted for compliance. SMAL will prepare GHG emissions inventory for the plant and will submit the program for reduction of the same including carbon sequestration including plantation.
ii	The project proponent shall submit a study report on the De-carbonization program, which balances, carbon sequestration activities and carbon capture, use and storage, and offsetting strategies. Further, the report shall also contain time-bound action plan to reduce the carbon intensity of its operations and supply chains, energy transition pathway from fossil fuels to Renewable energy, etc. All these activities / assessments should be measurable and monitor able with defined time frames.	Noted. The De-carbonization program activities study report will be submit before 31.12.2023.

VIII	Public hearing and Human health issues	
i	Emergency preparedness plan based on the Hazard Identification and Risk Assessment (HIRA) and Disaster Management Plan shall be implemented.	Noted and HIRA and DMP will be submitted during the project phase.
ii	The project proponent shall carry out heat stress analysis for the workmen who work in the high-temperature work zone and provide Personal Protection Equipment (PPE) as per the norms of the Factory Act.	Noted and an industrial hygiene survey was conducted to assess workplace exposure of workmen. Action was taken as per guidelines.
iii	Occupational health surveillance of the workers shall be done on a regular basis and records maintained.	Noted and being followed. Annual medical tests being carried out for the workers and reports attached in Annexure-16 .
IX	Environment Management	
i	The project proponent shall comply with the provisions contained in this Ministry's OM vide F.No. 22-65/2017-IA.III dated 30/09/2020. As part of Corporate Environment Responsibility (CER) activity, company shall adopt Kantakapalli, Katakapalli, Kotturu, Patta Sunkarapalem, Kotha Sunkarapalem, Gollapeta, Chinnaraopalli, Baligattam, Chiinipalem, Sambayyapalem, Appannapalem and Nimmalapalem villages based on the socio-economic survey and undertake community development activities in consultation with the village Panchayat and the District Administration as committed.	Noted for compliance and SMAL will undertake community development activities in consultation with the village Panchayat and the District Administration in phase-wise.
ii	The company shall have a well-laid down environmental policy duly approved by the Board of Directors. The environmental policy should prescribe standard operating procedures to have proper checks and balances and to bring into focus any infringements / deviation / violations of the environmental / forest / wildlife norms / Conditions. The company shall have defined system of reporting infringements / deviation / violation of the environmental / forest / wildlife norms / conditions and / or shareholders / stakeholders. A copy of the board resolution in this regard shall be submitted to the MoEF&CC as a part of the six-monthly report.	Noted for compliance. The Approved Environmental Policy and IMS (Integrated Management System) certificates are annexed as Annexure-17 .
iii	A separate Environmental Cell both at the project and company headquarter level, with qualified personnel shall be set up under the control of a senior Executive, who will directly to the head of the organization.	This condition has complied. AGM-EHS and AM - Environment. AGM-EHS directly reports to the Head of the organization.

X	Miscellaneous	
i	The project proponent shall make public the environmental clearance granted for their project along with the environmental conditions and safeguards at their cost by prominently advertising it at least in two local news papers of the District or State, of which one shall be in the vernacular language within seven days and in addition, this shall also be displayed in the project proponent's website permanently.	Noted. Industry made public the environmental clearance granted in two local newspapers of the District of which one is in the vernacular language and for your reference attached in Annexure-18 .
ii	The copies of the environmental clearance shall be submitted by the project proponents to the Heads of local bodies, Panchayats and Municipal Bodies in addition to the relevant offices of the Government who in turn has to display the same for 30 days from the date of receipt.	Noted. The copies of the environmental clearance are submitted to the Heads of local bodies, Panchayats, and Municipal Bodies in addition to the relevant offices of the Government.
iii	The project proponent shall upload the status of compliance of the stipulated environment clearance conditions, including results of monitored data on their website and update the same on half-yearly basis.	Noted and being followed.
iv	The project proponent shall monitor the criteria pollutants level namely; PM ₁₀ , SO ₂ , NO _x (ambient levels as well as stack emissions) or critical sectoral parameters, indicated for the projects and display the same at a convenient location for disclosure to the public and put on the website of the company.	Noted and provided display board at the main gate. Images are attached as Annexure-19 .
v	The project proponent shall submit six-monthly reports on the status of the compliance of the stipulated environmental conditions on the website of the ministry of Environment, Forest and Climate Change at environment clearance portal.	Noted and being followed as per the condition.
vi	The project proponent shall submit the environmental statement for each financial year in Form-V to the concerned State Pollution Control Board as prescribed under the Environment (Protection) Rules, 1986, as amended subsequently and put on the website of the company.	Noted. Will be followed as per condition. The Acknowledgement copies are attached as Annexure-20 .
vii	The project proponent shall inform the Regional Office as well as the Ministry, the date of financial closure and final approval of the project by the concerned authorities, commencing the land development work and start of production operation by the project.	Noted and will be followed as per the condition.

viii	The project proponent shall abide by all the commitments and recommendations made in the EIA/EMP report, commitment made during Public Hearing and also that during their presentation to the Expert Appraisal Committee.	Noted as SMAL will abide by the condition as committed.
ix	No further expansion or modifications in the plant shall be carried out without prior approval of the Ministry of Environment, Forests and Climate Change (MoEF&CC).	Noted and will ensure the same.
x	Concealing factual data or submission of false/fabricated data may result in revocation of this environmental clearance and attract action under the provisions of Environment (Protection) Act, 1986.	Noted.
xi	The Ministry may revoke or suspend the clearance, if implementation of any of the above conditions is not satisfactory.	Noted
xii	The Ministry reserves the right to stipulate additional conditions if found necessary. The Company in a time bound manner shall implement these conditions.	Noted and SMAL will implement applicable conditions in time-bound manner during the project phase.
xiii	The Regional Office of this Ministry shall monitor compliance of the stipulated conditions. The project authorities should extend full cooperation to the officer (s) of the Regional Office by furnishing the requisite data / information/monitoring reports.	Noted
xiv	Any appeal against this EC shall lie with the National Green Tribunal, if preferred, within a period of 30 days as prescribed under Section 16 of the National Green Tribunal Act, 2010.	Noted.

CSR EXPENDITURE

S. No	CSR Initiative	EXPENDITURE
1	Education	37,77,837
2	Sustainable Livelihood	2,30,000
3	Environmental	21,60,000
4	Infrastructure Development	76,18,285
5	Health	24,16,258
6	Art, Culture and Sports	9,42,727
7	Disaster Management	13,32,142
8	Charity & Donation	9,84,000
Total		1,94,61,249

DETAILS OF PRODUCTION AND CONSUMPTION

Ferro Alloy Division-Raw material Consumption & Production Details							
Month & Year	Raw Material Consumption-MT						Product-Tons
	Mn Ore	RB3 & RB2-Coal	Nut Coke	Quartz	Dolomite	Mill Scale	Ferro Alloys
Apr-23	23169.20	5430	2212	2225	0	0	9606
May-23	24911.02	5798	2341	1370	0	0	9308
Jun-23	24396	5397	3673	639	0	0	10804
Jul-23	24228	6042	2846	4594	272	0	10321
Aug-23	27826	5820	2616	0	134	0	9978
Sep-23	24396	6381	2474	410	40	0	9904
Total	148926.22	34868	16162	9238	446	0	59921

Captive Power Plant-Raw Material Consumption and Production Details.

Month & Year	Coal Consumption (MT)	Production Electricity (MWH)
Apr-23	38443.87	51943
May-23	36758.43	48886
Jun-23	40095.25	55622
Jul-23	38814.88	52623
Aug-23	39539.22	54752
Sep-23	39933.14	52501
Total	233584.79	316327

Non Hazardous Waste Generation Details				
Month & Year	Solid Waste from Pollution Control Equipments / Facility Gas Cleaning Plant - RABH (Bi Product Tons)		Solid Waste from Process (Waste Tons)	
	Si Mn (GCP Dust)	Fe Mn GCP Dust	Si Mn Slag	MnO Slag
Apr-23	331	0	9843	0
May-23	410	0	9545	0
Jun-23	430	0	11048	0
Jul-23	319.26	119.91	8256.9	3343
Aug-23	212.67	172.95	5906.51	4653
Sep-23	294	197	6601	4252
Total	1996.93	489.86	51200.41	12248

Captive Power Plant Solid Waste Generation Details (MT)

Month & Year	Fly Ash Generation (MT)	Fly Ash Sold (MT)	Bottom Ash Generation (MT)	Bottom Ash Sold (MT)
Apr-23	8280.00	8283.28	160	155.48
May-23	7125.00	7162.56	47	6.46
Jun-23	6745.00	6786.3	46	0
Jul-23	6738.00	6755.68	38	15.89
Aug-23	7838.00	7836.71	151	150.05
Sep-23	9490.00	9488.42	233	228.68
Total	46216	46312.95	675	556.56

Ferro Alloy Division and Captive Power Plant

Process/ Industrial Cooling Water Consumption (in M³) Details

Month & Year	Cooling Tower Makeup	Softener Regeneration	Slag & Process Water	Boiler Feed	Domestic
Apr-23	21508	400	5864	1517	240
May-23	21529	440	5948	1879	252
Jun-23	22805	440	5612	1238	243
Jul-23	22805	440	5458	1238	243
Aug-23	24314	560	5685	1650	260
Sep-23	19864	400	5864	1708	298
Total	132825	2680	34431	9230	1536

**ANNEXURE-1
WATER SPRINKLER SYSTEM**

<p><i>High Pressure Water Sprinkling System</i></p>	<p><i>Water sprinkling system for Haulage Road and Green Belt</i></p>
	
<p><i>Inbuilt water sprinkler system for stacker at coal handling plant</i></p>	<p><i>Water Sprinkling System & Haulage Road Dust Suppression</i></p>
	

ANNEXURE-2

MATERIAL TRANSPORTATION COVERED WITH TOURPALIN



ANNEXURE-3

Tyre Washing Facility at Main Gate



ANNEXURE-4

BITUMEN ROAD INSIDE PLANT

<i>Project Office to Main Gate road</i>	<i>Project Office to Stores</i>
	
<i>Plant inside Connectivity Junction</i>	<i>Stores to Main gate</i>
	

ANNEXURE-5
OCEMS CALIBRATION CERTIFICATES
VASTHI INSTRUMENTS PRIVATE LIMITED
IT'S ALL ABOUT SAFETY

Plot No. 21 & 22, Phase IV, Auto Nagar, Guntur - 522002.
info@vasthi.com Tele No. 0863-2238 667, Fax No.0863-2262 667

CALIBRATION REPORT

Calibration Date: 10.07.2023

Next Calibration Due : 09.01.2024

CUSTOMER: M/s Sarda Metals & Alloys Ltd Vizag Common Purchasing Plant , APPIIC,Industrial Park ,Kantaka Palli ,Kothavalasa-535240, Vizanagaram ,India	Po.No : 600029145 Dt.: 24.06.2021 Instrument Type: Stack Opacity Meter Range :SO2: 0 -2000PPM, NOx:0- 1000PPM,CO:0-2000PPM
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Instrument model : PSGM-1-D-AGS(M)
Instrument Make : Prima
Instrument location : Power Plant
Instruments Serial No : 1706020
Voltage Rating : 230V AC, 50Hz

Calibration Gas Range : CO : 796PPM, SO2:990 PPM, Nox:967PPM.
Functional Tests : O.K

1. Nitrogen - 99.99 % Gas Fed

Gases used	Concentration value on display	Before Calibration	After Calibration	Difference mg/m ³	% Error
SO2	0000	0000	0000	0000	000
NOx	0000	0000	0000	0000	000
CO	0000	0000	0000	0000	000

2. CO - 796PPM Gas Fed

Gases used	Concentration value	Before Calibration	After Calibration	Difference mg/m ³	% Error
CO	796	795	796	0001	0.1%
SO2	----	0000	0000	0000	000
NOx	----	0000	0000	0000	000

3. SO2-990 PPM Gas Fed

Gases used	Concentration value	Before Calibration	After Calibration	Difference PPM	% Error
SO2	990 PPM	995 PPM	993 PPM	2	0.2%
NOx	----	0000	0000	0000	000
CO	----	0000	0000	0000	000

4. NOx- 967 PPM Gas Fed

Gases used	Concentration value	Before Calibration	After Calibration	Difference PPM	% Error
NOx	967 PPM	966 PPM	967 PPM	1	0.1%
SO2	----	0000	0000	0000	000
CO	----	0000	0000	0000	000

Checked By

P. Swaroopa
P.Swaroopa



Tested By

Y. Nandini
Y.Nandini

VASTHI INSTRUMENTS PRIVATE LIMITED

IT'S ALL ABOUT SAFETY

Plot No. 21 & 22, Phase IV, Auto Nagar, Guntur - 522002.
info@vasthi.com Tele No. 0863-2238 667, Fax No.0863-2262 667

CALIBRATION REPORT

Calibration Date: 10.07.2023

Next Calibration Due : 09.01.2024

CUSTOMER: M/s Sarda Metals & Alloys Pvt Ltd Vizag Common Purchasing Plant , APPIIC,Industrial Park ,Kantaka Palli ,Kothavalasa-535240, Vizanagaram ,India	Po.No : 6000029146 Dt: 24.06.2021 Instrument.Location: Fad Stack Make: Land ,UK Model:4200
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Instruments Serial No : C42-13020

Test Items	Technical Requirements	Test Results
Appearance and Structure	Accessories Complete; Glass Clean; No Scratch on Surface	Passed
Zero Drift	$\pm 2\%F.S/24h$	1.2%
Span Drift	$\pm 2\%F.S/24h$	1.1%
Relativity	$R \geq 0.85$	1.3
Half width of the confidence interval	Half width of the confidence interval $\leq 10\%$	6%
Half width of the allowed interval	Half width of the allowed interval $\leq 25\%$	18%
Accuracy	When $> 200\text{mg}/\text{m}^3$, relative error $\leq \pm 15\%$	10%

Testd By


P.Swaroopa



Checked By


Y.Nandini

VASTHI INSTRUMENTS PRIVATE LIMITED
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Plot No. 21 & 22, Phase IV, Auto Nagar, Guntur - 522002.
info@vasthi.com Tele No. 0863-2238 667, Fax No.0863-2262 667

CALIBRATION REPORT

Calibration Date: 10.07.2023

Next Calibration Due : 09.01.2024

CUSTOMER: M/s Sarda Metals & Alloys Pvt .Ltd Vizag Common Purchasing Plant , APPIIC,Industrial Park ,Kantaka Palli , Kothavalasa-535240, Vizanagaram , India.	Po.No : 6000029145 Dt: 24.06.2021 Instrument Type: Stack Opacity Monitor Instrument Location: Power Plant Make: Land ,UK Model: Land 4500MK111
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Instruments Serial No : 183415-14

Test Items	Technical Requirements	Test Results
Appearance and Structure	Accessories Complete; Glass Clean; No Scratch on Surface	Passed
Zero Drift	$\pm 2\%FS/24h$	1.2%
Span Drift	$\pm 2\%FS/24h$	1.1%
Relativity	$R \geq 0.85$	1.3
Half width of the confidence interval	Half width of the confidence interval $\leq 10\%$	6%
Half width of the allowed interval	Half width of the allowed interval $\leq 25\%$	18%
Accuracy	When $> 200mg/m^3$, relative error $\leq \pm 15\%$	10%

Testd By


P.Swaroopa



Checked By


Y.Nandini

VASTHI INSTRUMENTS PRIVATE LIMITED
IT'S ALL ABOUT SAFETY



Plot No. 21 & 22, 3rd and 4th Floor Phase IV, Mangalagiri Road, Auto Nagar, Guntur - 522002, info@vasthi.com Tele No. 0863-2238 667, Fax No.0863-2262 667

TEST & CALIBRATION REPORT

DATE OF CALIBRATION: 10.07.2023

NEXT CALIBRATION Due : 09.01.2024

CUSTOMER: M/s Sarda Metals & Alloys Ltd Vizag Common Purchasing Plant , APPIC,Industrial Park ,Kantaka Palli ,Kothavalasa-535240, Vizianagaram ,India	P.O.No: 4400101416 Order Date: 14.08.2021 Instrument Model No:V_ Air-1000 Instrument Type: Air Quality Monitoring System Range: SO ₂ :0-10 PPM, NO _x :0-10 PPM, PM10 : 0-0.6mg/m ³ , PM2.5 : 0-0.6mg/m ³ .
---	--

Instrument Location : Main Gate
Instruments Serial No : VI202100257
Voltage Rating : 230V AC, 50Hz
Calibrator used : Model: Air -Q-rate
Standard gases Used : SO₂: 5 PPM , NO_x: 10PPM.

1. N₂-99.9% GAS FED:

Parameter	Concentration value on display	Before Calibration	After Calibration	Difference PPM	Error(%)
SO ₂	000	000	000	000	00
NOX	000	000	000	000	00

2. SO₂ -5 PPM GAS FED:

Stand Gas concentration	Measured before Calibration	Measured After Calibration	Difference	Error (%)
0 ppm	0 ppm	0 ppm	0 ppm	0 %
5 ppm	7 ppm	5.07 ppm	0.07 ppm	1.4 %

3. NO_x -10 PPM GAS FED:

Standard Gas concentration	Measured before Calibration	Measured After Calibration	Difference
0 ppm	0 ppm	0 ppm	0 ppm
8ppm	7.4 ppm	6 ppm	02 ppm

3 .PM-10/2.5 Monitor : 0.6 mg/m³ :

Parameter	Reference Value mg/m ³	Gain Value mg/m ³	OFF Set Value mg/m ³	Calibrated Value mg/m ³
PM10	0.5	0.42	1.12	0.6
PM2.5	0.5	0.42	0.268	0.54

Functionality: Tested ok

TESTED BY

P. Swaroopa
(P.Swaroopa)



CHECKED BY


(D.Govindaraju)

VASTHI INSTRUMENTS PRIVATE LIMITED
IT'S ALL ABOUT SAFETY



Plot No. 21 & 22, 3rd and 4th Floor Phase IV, Mangalagiri Road, Auto Nagar, Guntur - 522002, info@vasthi.com Tele No. 0863-2238 667, Fax No.0863-2262 667

TEST & CALIBRATION REPORT

DATE OF CALIBRATION: 10.07.2023

NEXT CALIBRATION Due : 09.01.2024

CUSTOMER: M/s Sarda Metals & Alloys Ltd Vizag Common Purchasing Plant , APPIIC,Industrial Park ,Kantaka Palli ,Kothavalasa-535240, Vizanagaram ,India	P.O.No: 4400101416 Order Date: 14.08.2021 Instrument Model No:V_ Air-1000 Instrument Type: Air Quality Monitoring System Range: SO2: 0-10 PPM, NOx :0-10 PPM, PM10 : 0-0.6mg/m ³ , PM2.5 : 0-0.6mg/m ³ .
---	--

Instrument Location : DM Plant
Instruments Serial No : VI202100258
Voltage Rating : 230V AC, 50Hz
Calibrator used : Model: Air -Q-rate
Standard gases Used :SO2: 5 PPM , NOx: 10PPM.

1. N2-99.9% GAS FED:

Parameter	Concentration value on display	Before Calibration	After Calibration	Difference PPM	Error(%)
SO2	000	000	000	000	00
NOX	000	000	000	000	00

2. SO2 -5 PPM GAS FED:

Stand Gas concentration	Measured before Calibration	Measured After Calibration	Difference	Error (%)
0 ppm	0 ppm	0 ppm	0 ppm	0 %
5 ppm	7 ppm	5.04 ppm	0.04 ppm	0.8 %

3. NOX -10 PPM GAS FED:

Standard Gas concentration	Measured before Calibration	Measured After Calibration	Difference	Error (%)
0 ppm	0 ppm	0 ppm	0 ppm	0 %
8ppm	7.4 ppm	8.02 ppm	0.02 ppm	0.25 %

3 .PM-10/2.5 Monitor : 0.6 mg/m³ :

Parameter	Reference Value mg/m ³	Gain Value mg/m ³	OFF Set Value mg/m ³	Calibrated Value mg/m ³
PM10	0.5	0.42	1.12	0.6
PM2.5	0.5	0.42	0.268	0.54

Functionality: Tested ok

TESTED BY

P.Swaroopa
(P.Swaroopa)



CHECKED BY

(D.Govindaraju)
(D.Govindaraju)

VASTHI INSTRUMENTS PRIVATE LIMITED
IT'S ALL ABOUT SAFETY



Plot No. 21 & 22, 3rd and 4th Floor Phase IV, Mangalagiri Road, Auto Nagar, Guntur -
522002, info@vasthi.com Tele No. 0863-2238 667, Fax No.0863-2262 667

TEST & CALIBRATION REPORT

DATE OF CALIBRATION: 10.07.2023

NEXT CALIBRATION Due : 09.01.2024

CUSTOMER: M/s Sarda Metals & Alloys Ltd Vizag Common Purchasing Plant , APPHC,Industrial Park ,Kantaka Palli ,Kothavalasa-535240, Vizianagaram ,India	P.O.No: 4400100156 Order Date: 08.06.2021 Instrument Model No:V_ Air-1000 Instrument Type: Air Quality Monitoring System Range: SO ₂ : 0-10 PPM, NO _x :0-10 PPM, PM10 : 0- 0.6mg/m ³ , PM2.5 : 0-0.6mg/m ³ .
---	---

Instrument Location : CHIP
Instruments Serial No : VI202100234
Voltage Rating : 230V AC, 50Hz
Calibrator used : Model: Air -Q-rate
Standard gases Used : SO₂: 5 PPM , NO_x: 10PPM.

1. N2-99.9% GAS FED:

Parameter	Concentration value on display	Before Calibration	After Calibration	Difference PPM	% Error
SO ₂	000	000	000	000	000
NOX	000	000	000	000	000

2. SO₂ -5 PPM GAS FED:

Stand Gas concentration	Measured before Calibration	Measured After Calibration	Difference	Error (%)
0 ppm	0 ppm	0 ppm	0 ppm	0 %
5 ppm	7 ppm	5.09 ppm	0.09 ppm	1.8 %


3. NOX -10 PPM GAS FED:

Standard Gas concentration	Measured before Calibration	Measured After Calibration	Difference	Error %
0 ppm	0 ppm	0 ppm	0 ppm	0 %
8ppm	7.4 ppm	8.06 ppm	0.06 ppm	0.75 %

3 .PM-10/2.5 Monitor : 0.6 mg/m³ :

Parameter	Reference Value mg/m ³	Gain Value mg/m ³	OFF Set Value mg/m ³	Calibrated Value mg/m ³
PM10	0.5	0.42	1.12	0.6
PM2.5	0.5	0.42	0.268	0.54

Functionality: Tested ok

TESTED BY

(P.Swaroopa)



CHECKED BY

(D.Govindaraju)

ANNEXURE-6

FUMES EXTRACTION SYSTEM



ANNEXURE-7

3 TIRE GREENBELT DEVELOPMENT-PLANT INSIDE



ANNEXURE-8

SWEEPING MACHINES



ANNEXURE-9

THIRD PARTY MONITORING REPORTS

SV ENVIRO LABS & CONSULTANTS
(ENVIRONMENTAL ENGINEERS & CONSULTANTS IN POLLUTION CONTROL.)
Corporate Office & Laboratory : Enviro House, B-1, Block-B, IDA, Autonagar, Visakhapatnam-530012.
Hyderabad: Flat No. 302, H.No. 7-1-396/9/12, Sai Ram Residency, Balkampet Road, S.R. Nagar, Hyderabad-500038.
☎ +91-9440338628, ☎ +91-7207864444 ✉ svenviro_labs@yahoo.co.in, info@svenviro.com, www.svenviro.com
Recognized by Govt. of India-MoEF & CC, New Delhi, Accredited by : NABL & NABET

Ref: SVELC/SMAL/23-09/01 Date: 16-09-2023

NAME AND ADDRESS : **M/s. SARDA METALS AND ALLOYS LTD.,**
VIZAG COMMON PURCHASING PLANT,
APIIC, Industrial Park, Kantakapalli,
Kothavalasa-535240,
Vizianagaram.

SAMPLE PARTICULARS : **AMBIENT AIR QUALITY**

SOURCE OF COLLECTION : NEAR SECURITY GATE

DATE & TIME OF START : 08-09-2023 @ 10:30hr

DURATION OF SAMPLING : 24 Hours

ATMOSPHERE CONDITION : Clear Sky

TEST REPORT

S.No	PARAMETER	UNIT	RESULT	NAAQ STANDARDS	METHOD
1.	Particulate Matter(Size<10µ) or PM ₁₀	µg/m ³	68.1	100	IS:5182 (P-23) Gravimetric
2.	Particulate Matter(Size<2.5µ) or PM _{2.5}	µg/m ³	29.4	60	IS:5182 (P-24) Gravimetric
3.	Sulphur Dioxide – SO ₂	µg/m ³	14.9	80	IS:5182 (P-2) - West and Gaeke Method
4.	Oxides of Nitrogen – NO _x	µg/m ³	13.5	80	IS:5182(P-6) - Jacob & Hochheiser Method

CHECKED BY SV ENVIRO LABS & CONSULTANTS

SV ENVIRO LABS & CONSULTANTS
(ENVIRONMENTAL ENGINEERS & CONSULTANTS IN POLLUTION CONTROL.)
Corporate Office & Laboratory : Enviro House, B-1, Block-B, IDA, Autonagar, Visakhapatnam-530012.
Hyderabad: Flat No. 302, H.No. 7-1-396/9/12, Sai Ram Residency, Balkampet Road, S.R. Nagar, Hyderabad-500038.
☎ +91-9440338628, ☎ +91-7207864444 ✉ svenviro_labs@yahoo.co.in, info@svenviro.com, www.svenviro.com
Recognized by Govt. of India-MoEF & CC, New Delhi, Accredited by : NABL & NABET

Ref: SVELC/SMAL/23-09/02 Date: 16-09-2023

NAME AND ADDRESS : **M/s. SARDA METALS AND ALLOYS LTD.,**
VIZAG COMMON PURCHASING PLANT,
APIIC, Industrial Park, Kantakapalli,
Kothavalasa-535240,
Vizianagaram.

SAMPLE PARTICULARS : **AMBIENT AIR QUALITY**

SOURCE OF COLLECTION : NEAR ADMIN BUILDING

DATE & TIME OF START : 08-09-2023 @ 10:45hr

DURATION OF SAMPLING : 24 Hours

ATMOSPHERE CONDITION : Clear Sky

TEST REPORT

S.No	PARAMETER	UNIT	RESULT	NAAQ STANDARDS	METHOD
1.	Particulate Matter(Size<10µ) or PM ₁₀	µg/m ³	58.9	100	IS:5182 (P-23) Gravimetric
2.	Particulate Matter(Size<2.5µ) or PM _{2.5}	µg/m ³	25.2	60	IS:5182 (P-24) Gravimetric
3.	Sulphur Dioxide – SO ₂	µg/m ³	13.7	80	IS:5182 (P-2) - West and Gaeke Method
4.	Oxides of Nitrogen – NO _x	µg/m ³	12.4	80	IS:5182(P-6) - Jacob & Hochheiser Method

CHECKED BY SV ENVIRO LABS & CONSULTANTS

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Hyderabad: Flat No. 302, H.No. 7-1-396/9/12, Sai Ram Residency, Balkampet Road, S.R. Nagar, Hyderabad-500038.
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Ref: SVELC/SMAL/23-09/03 Date: 16-09-2023

NAME AND ADDRESS : **M/s. SARDA METALS AND ALLOYS LTD.,**
VIZAG COMMON PURCHASING PLANT,
APIIC, Industrial Park, Kantakapalli,
Kothavalasa-535240,
Vizianagaram.

SAMPLE PARTICULARS : **AMBIENT AIR QUALITY**

SOURCE OF COLLECTION : NEAR DM PLANT

DATE & TIME OF START : 08-09-2023 @ 11:00hr

DURATION OF SAMPLING : 24 Hours

ATMOSPHERE CONDITION : Clear Sky

TEST REPORT

S.No	PARAMETER	UNIT	RESULT	NAAQ STANDARDS	METHOD
1.	Particulate Matter(Size<10µ) or PM ₁₀	µg/m ³	56.4	100	IS:5182 (P-23) Gravimetric
2.	Particulate Matter(Size<2.5µ) or PM _{2.5}	µg/m ³	24.7	60	IS:5182 (P-24) Gravimetric
3.	Sulphur Dioxide – SO ₂	µg/m ³	12.2	80	IS:5182 (P-2) - West and Gaeke Method
4.	Oxides of Nitrogen – NO _x	µg/m ³	11.6	80	IS:5182(P-6) - Jacob & Hochheiser Method

CHECKED BY SV ENVIRO LABS & CONSULTANTS

SV ENVIRO LABS & CONSULTANTS
(ENVIRONMENTAL ENGINEERS & CONSULTANTS IN POLLUTION CONTROL.)
Corporate Office & Laboratory : Enviro House, B-1, Block-B, IDA, Autonagar, Visakhapatnam-530012.
Hyderabad: Flat No. 302, H.No. 7-1-396/9/12, Sai Ram Residency, Balkampet Road, S.R. Nagar, Hyderabad-500038.
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Ref: SVELC/SMAL/23-09/04 Date: 16-09-2023

NAME AND ADDRESS : **M/s. SARDA METALS AND ALLOYS LTD.,**
VIZAG COMMON PURCHASING PLANT,
APIIC, Industrial Park, Kantakapalli,
Kothavalasa-535240,
Vizianagaram.

SAMPLE PARTICULARS : **AMBIENT AIR QUALITY**

SOURCE OF COLLECTION : NEAR FAD AREA

DATE & TIME OF START : 08-09-2023 @ 11:15hr

DURATION OF SAMPLING : 24 Hours

ATMOSPHERE CONDITION : Clear Sky

TEST REPORT

S.No	PARAMETER	UNIT	RESULT	NAAQ STANDARDS	METHOD
1.	Particulate Matter(Size<10µ) or PM ₁₀	µg/m ³	61.3	100	IS:5182 (P-23) Gravimetric
2.	Particulate Matter(Size<2.5µ) or PM _{2.5}	µg/m ³	26.1	60	IS:5182 (P-24) Gravimetric
3.	Sulphur Dioxide – SO ₂	µg/m ³	13.4	80	IS:5182 (P-2) - West and Gaeke Method
4.	Oxides of Nitrogen – NO _x	µg/m ³	11.8	80	IS:5182(P-6) - Jacob & Hochheiser Method

CHECKED BY SV ENVIRO LABS & CONSULTANTS

M/s. Sarda Metals & Alloys Limited::Kantakapalli
EC No: F.No.J-11011/164/2009-IA.II (I) Dated 27.05.2022



SV ENVIRO LABS & CONSULTANTS
 (ENVIRONMENTAL ENGINEERS & CONSULTANTS IN POLLUTION CONTROL)
 Corporate Office & Laboratory : Enviro House, B-1, Block-B, IDA, Autonagar, Visakhapatnam-530012
 Hyderabad: Flat No. 302, H.No. 7-1-396/B/12, Sai Ram Residency, Balkampet Road, S.R.Nagar, Hyderabad-500038
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 Recognized by Govt. of India-MoEF & CC, New Delhi, Accredited by : NABL & NABET

Ref: SVELC/SMAL/23-09/06 Date: 16-09-2023

NAME AND ADDRESS : M/s. SARDA METALS AND ALLOYS LTD.,
 VIZAG COMMON PURCHASING PLANT,
 APIIC, Industrial Park, Kantakapalli,
 Kothavalasa-535240,
 Vizianagaram.

SAMPLE PARTICULARS : STACK EMISSIONS

SOURCE OF COLLECTION : POWER PLANT CHIMNEY

DATE & TIME OF COLLECTION : 08-09-2023 @ 12:45 hr

Ref: SVELC/SMAL/23-09/05 Date: 16-09-2023

NAME AND ADDRESS : M/s. SARDA METALS AND ALLOYS LTD.,
 VIZAG COMMON PURCHASING PLANT,
 APIIC, Industrial Park, Kantakapalli,
 Kothavalasa-535240,
 Vizianagaram.

SAMPLE PARTICULARS : STACK EMISSIONS

SOURCE OF COLLECTION : Stack Attached to FAD

DATE & TIME OF COLLECTION : 08-09-2023 @ 12:00 hr

TEST REPORT

S.No	DESCRIPTION	UNIT	RESULT
1.	Stack Height	m	120
2.	Diameter of the Stack	m	6.69
3.	C/s Area of Stack	m ²	35.13
4.	Pitot Coefficient	-	0.87
5.	Specific Gravity of Fluid	-	1.0
6.	Temperature @ DGM	°C	33
7.	Stack Temperature	°C	133
8.	Nozzle Diameter	mm	09
9.	Exit Velocity	m/sec	6.37
10.	Gas Quantity	m ³ /hr	805601
11.	Duration of Sampling	minutes	60

EMISSION RATE

S.No	PARAMETER	UNIT	RESULT	PCB STANDARD
1.	Particulate Matter – PM	mg/Nm ³	17.2	50
2.	Sulphur Dioxide – SO ₂	mg/Nm ³	187	600
3.	Oxides of Nitrogen – NOx	mg/Nm ³	112	300
4.	Mercury – Hg	mg/Nm ³	< 0.0056	-

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TEST REPORT

S.No	DESCRIPTION	UNIT	RESULT
1.	Stack Height	m	65
2.	Diameter of the Stack	m	4.0
3.	C/s Area of Stack	m ²	12.56
4.	Pitot Coefficient	-	0.87
5.	Specific Gravity of Fluid	-	1.0
6.	Temperature @ DGM	°C	33
7.	Stack Temperature	°C	170
8.	Nozzle Diameter	mm	09
9.	Exit Velocity	m/sec	7.08
10.	Gas Quantity	m ³ /hr	320129
11.	Duration of Sampling	minutes	45

EMISSION RATE

S.No	PARAMETER	UNITS	RESULT	PCB
1.	Particulate Matter – PM	mg/Nm ³	25.2	50
2.	Sulphur Dioxide – SO ₂	mg/Nm ³	34.8	-
3.	Oxides of Nitrogen – NOx	mg/Nm ³	43.9	-
4.	Mercury – Hg	mg/Nm ³	< 0.0056	-

CHECKED BY



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 Corporate Office & Laboratory : Enviro House, B-1, Block-B, IDA, Autonagar, Visakhapatnam-530012
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Ref: SVELC/SMAL/23-09/07 Date: 16-09-2023

NAME AND ADDRESS : M/s. SARDA METALS AND ALLOYS LTD.,
 VIZAG COMMON PURCHASING PLANT,
 APIIC, Industrial Park, Kantakapalli,
 Kothavalasa-535240,
 Vizianagaram.

SAMPLE PARTICULARS : NOISE LEVEL

DATE OF COLLECTION : 08-09-2023

TEST REPORT

S.No	SOURCE OF COLLECTION	Noise levels measured in dB(A)		Method
		DAY	NIGHT	
1.	Near Security Gate	69.5	63.7	IS-4954 – 1968 Noise Level Meter
2.	Near RO Plant	62.1	56.9	
3.	Near Admin Building	60.9	54.3	
CPCB STANDARDS		75.0	70.0	

Note: Day time shall mean from 6.00 am to 10.00 pm
 Night time shall mean from 10.00 p.m. to 6.00 a.m.

SV ENVIRO LABS & CONSULTANTS



ANNEXURE-10

FAD-DUST EXTRACTION SYSTEM



*Dry Bottom Ash Handling System-1*80 MW
Captive Power Plant*

Covered Conveyor Belt at Captive Power plant



*Stack attached to RABH-Reverse Air Bag House
(2No's) in Ferro Alloy Division.*

Product is loading in the closed containers



ANNEXURE-11

TUNNEL VENTILATION SYSTEM AT PP GROUND HOPPER



ANNEXURE-12

OPEN BORE WELL - PIEZOMETER

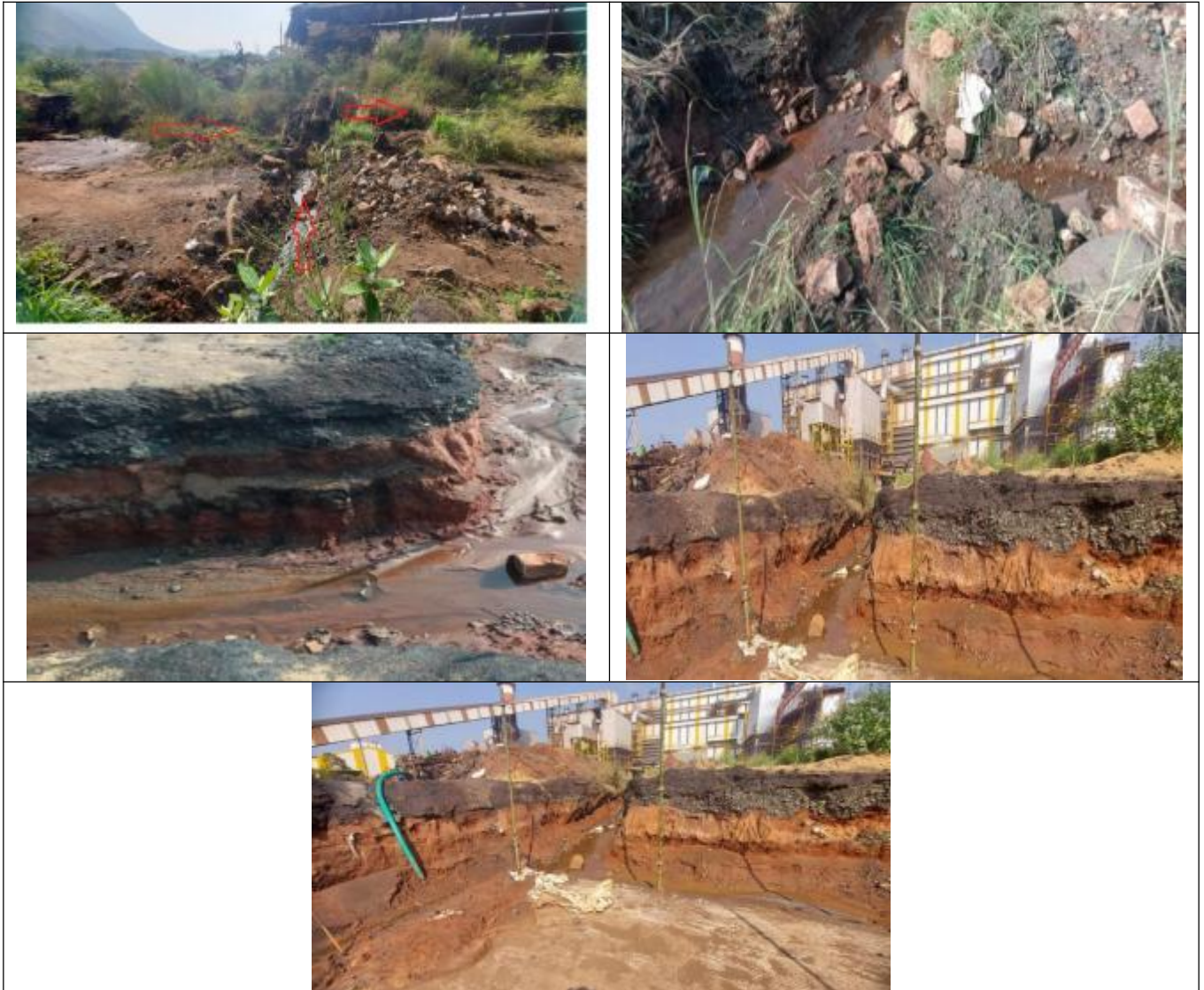


ANNEXURE-13

STP (Waste water treatment facilities)

RMHS AREA STP	STP at Finished Goods yard
	
<i>Automatic Compressor System</i>	<i>Automatic Compressor System</i>
	
<i>Digital flow meter for outlet water</i>	
	

ANNEXURE-14
GARLAD DRAINS



ANNEXURE-15

BIO GAS PLANT AT MAIN CANTEEN



ANNEXURE-16

ANNUAL MEDICAL CHECK UP

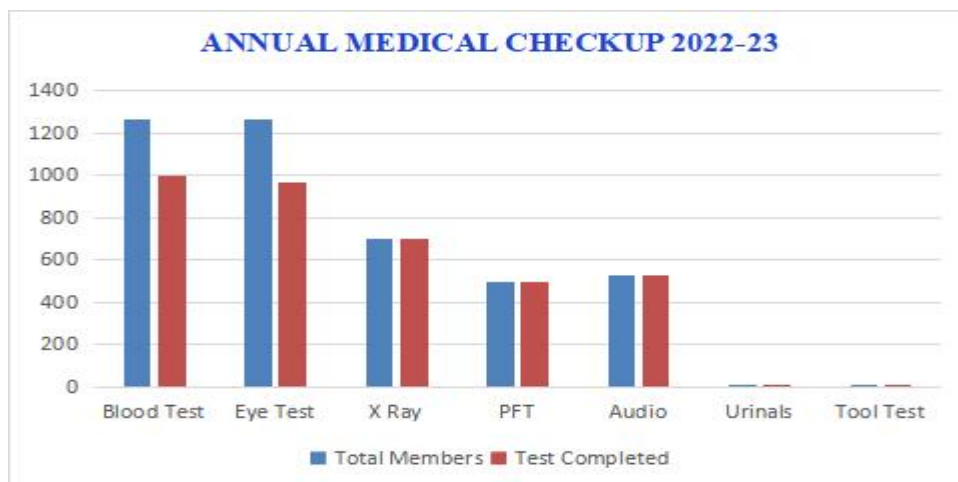


Blood Sample Collection



PFT Test

ANNUAL MEDICAL CHECKUP 2022-23							
	Blood Test	Eye Test	X Ray	PFT	Audio	Urinals	Tool Test
Total Members	1264	1264	699	496	528	8	8
Test Completed	999	968	699	496	528	8	8



ANNEXURE-17

QUALITY, ENVIRONMENT, HEALTH & SAFETY (QEHS) POLICY


We at Sarda Metals & Alloys Ltd. (SMAL) intend to be a QEHS Industry Leader across all our Business activities, through Continual Improvement in Environment Protection and Conservation, Health & Safety Standards and Quality Systems, and thereby exceed Customer satisfaction

We Strive to :

- Conduct our business sustainably through adoption of world-class, environmental friendly and energy efficient technologies
- Assess, manage and reduce Environmental impact and deal proactively with climate change by efficient use of natural resources and promoting waste avoidance, reuse & recycling measures
- Promote a positive Health and Safety culture within the Organization through effective communication, participation and consultation with Employees, Workers and Business partners
- Identify, monitor and review occupational health and safety hazards and proactively mitigate the risks by adhering to best Health and Safety practices
- Deliver high quality products and services which exceed customer expectations while creating value for all our stake holders
- Adopt innovation in all our business process thinking to constantly improve our quality management system
- Comply with all applicable and prevalent statutory, regulatory and legal requirements and exceed wherever possible
- Facilitate awareness, skill up gradation, knowledge enhancement, training and necessary resources for enabling fulfillment of the above QEHS policy

We will set targets, measure and report progress against this policy and periodically conduct Internal and External audits to improve our QEHS standards. This policy shall form an integral part of our business strategy and shall be available to all employees, suppliers, customers, community and other stakeholders.

1st June 2018
Visakhapatnam


Neeraj Sarda
Dy Managing Director

ENVIRONMENTAL MANAGEMENT SYSTEM



MANAGEMENT SYSTEM CERTIFICATE

Certificate no:
187402-2015-AE-IND-RvA

Initial certification date:
30 October 2015

Valid:
30 October 2021 – 29 October 2024

This is to certify that the management system of

Sarda Metals & Alloys Ltd.

APIIC Industrial Park, Kantakapalli, Kothavalasa, Vizianagaram – 535 240, Andhra Pradesh, India

and the sites as mentioned in the appendix accompanying this certificate

has been found to conform to the Environmental Management System standard:

ISO 14001:2015

This certificate is valid for the following scope:

- **Manufacture of ferroalloys like ferromanganese and silicomanganese**
- **Generation & export of 80 MW power**

Place and date:
Chennai, 02 December 2021

For the issuing office:
DNV - Business Assurance
ROMA, No. 10, GST Road, Alandur,
Chennai - 600 016, India



Sivadasan Madiyath
Management Representative

Lack of fulfillment of conditions as set out in the Certification Agreement may render this Certificate invalid.

ACCREDITED UNIT: DNV Business Assurance B.V., Zwolseweg 1, 2994 LB, Barendrecht, Netherlands - TEL: +31(0)102922689. www.dnv.com/assurance

ANNEXURE-18

EC - NEWS PAPER PUBLICATIONS

గమనిక

M/s. సర్దా మెటల్స్ & అల్యాయిస్ లిమిటెడ్ వారు పర్యావరణ, అటవీ మరియు వాతావరణ మంత్రిత్వ శాఖ ద్వారా పర్యావరణ అనుమతులు (ఆర్డర్ నెం. J-11011/164/2009-IA. II(I)- Dt.: 27.05.2022), పొందినారు. ప్రతిపాదిత విస్తరణ క్షియరెన్స్ లెటర్ కాపీలు ఆంధ్రప్రదేశ్ కాలుష్య నియంత్రణ మండలి వద్ద అందుబాటులో ఉన్నాయి. మరియు MoEFCC వెబ్సైట్లో కూడా చూడవచ్చు (<http://parvesh.nic.in>)

M/s సర్దా మెటల్స్ & అల్యాయిస్ లిమిటెడ్
APIIC ఇండస్ట్రియల్ పార్క్, కంటకపల్లి గ్రామం, కొత్తవలస మండలం, విజయనగరం జిల్లా. ఆంధ్రప్రదేశ్-535240.

PUBLIC NOTICE

M/s. Sarda Metals & Alloys Limited is pleased to inform the general public that it has been accorded Environmental Clearance (F. No. J-11011/164/2009-IA. II(I)- Dt.: 27.05.2022), by the Ministry of Environment, Forest and Climate Change (MoEFCC) for the Proposed Expansion of Ferro Alloy Plant, Captive Power Plant and Installation of Steel Melting Shop, Mineral Fibre Plant at APIIC Industrial Park, Kantakapalli Village, Kothavalasa Mandal, Vizianagaram District, Andhra Pradesh. Copies of the clearance letter are available with Andhra Pradesh Pollution Control Board and can also be seen at website of the MoEFCC at <http://parvesh.nic.in>.

M/s. Sarda Metals & Alloys Limited
APIIC Industrial Park, Kantakapalli Village Kothavalasa
Mandal, Vizianagaram District, Andhra Pradesh-535240.

M/s. Sarda Metals & Alloys Limited::Kantakapalli
EC No: F.No.J-11011/164/2009-IA.II (I) Dated 27.05.2022



D. No. 50-96-4/1, Floor II & III
Srigowri Nilayam, Seethammadhara NE
Visakhapatnam -530013
CIN : U51420MH2008PLC187689

Tel : +91 891 2858200
Fax : +91 891 2700864
www.sarml.co.in



Ref: SMAL/APPCB/EC/5-22

Date:30.05.2022

To,
The Environmental Engineer,
Andhra Pradesh Pollution Control board,
Vizianagaram.

Dear Sir

Sub: Proposed Expansion of Expansion of Ferro Alloy Plant, Captive Power Plant and Installation of Steel Melting Shop, Mineral Fibre Plant by M/s. Sarda Metals & Alloys Ltd. in APIC Industrial Park, Kantakapalli (V), Kothavalasa (M), Vizianagaram (Dist.), A.P

Ref: - Environmental Clearance Lr. No: J-11011/164/2009-IA. II (I) dated 27.05.2022

We are pleased to inform you that Ministry of Environment, Forest and Climate Change (MoEFCC) has granted Environmental Clearance for our proposed expansion vide reference above.

A copy of Environmental clearance is attached for your reference.

Thanking You

Yours Sincerely
For M/s. Sarda Metals and Alloys Limited

Surya Bhaskaram,
Assistant General Manager- EHS

Encl: Copy of EC



Factory: APIC, Industrial Park, Kantakapalli, Kothavalasa, Vizianagaram - 535 240 (AP) India. Tel: +91 8922 248293
Registered Office: 125 Mittal Court B wing, Nariman Point, Mumbai - 400021 (MH) Tel: +91 22 22884640-613 - +022 22850000

D. No. 50-96-4/1, Floor II & III
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Visakhapatnam -530013
CIN : U51420MH2008PLC187689

Tel : +91 891 2858200
Fax : +91 891 2700864
www.sarml.co.in



Ref: SMAL/APPCB/EC/5-22

Date:30.05.2022

To,
The District Collector & Magistrate,
Vizianagaram.

Dear Sir

Sub: Proposed Expansion of Expansion of Ferro Alloy Plant, Captive Power Plant and Installation of Steel Melting Shop, Mineral Fibre Plant by M/s. Sarda Metals & Alloys Ltd. in APIC Industrial Park, Kantakapalli (V), Kothavalasa (M), Vizianagaram (Dist.), A.P

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Yours Sincerely
For M/s. Sarda Metals and Alloys Limited

Surya Bhaskaram,
Assistant General Manager- EHS

Encl: Copy of EC



M/s. Sarda Metals & Alloys Limited::Kantakapalli
EC No: F.No.J-11011/164/2009-IA.II (I) Dated 27.05.2022



D. No. 50-96-4/1, Floor II & III
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Visakhapatnam - 530013
CIN : U51420MH2008PLC187689

Tel : +91 891 2858200
Fax : +91 891 2700864
www.semi.co.in



Date:30.05.2022

Ref: SMAL/APPCB/EC/5-22

To,
The Panchayat Secretary,
Gram Panchayat,
Kantakapalli,
Kothavalasa mandalam,
Vizianagaram.

Dear Sir,

Sub: Proposed Expansion of Expansion of Ferro Alloy Plant, Captive Power Plant and installation of Steel Melting Shop, Mineral Fibre Plant by M/s. Sarda Metals & Alloys Ltd. in APIC Industrial Park, Kantakapalli (V), Kothavalasa (M), Vizianagaram (Dist.), A.P

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Yours Sincerely
For M/s. Sarda Metals and Alloys Limited


Surya Bhaskaram,
Assistant General Manager- EHS

Encl: Copy of EC

Received copy
M. L. N. 30/05/2022
PANCHAYAT SECRETARY
GRAM PANCHAYAT
KANTAKAPALLI
Kothavalasa Mandali, VZ

D. No. 50-96-4/1, Floor II & III
Sngown Nilayam, Seethammadhara NE
Visakhapatnam -530013
CIN : U51420MH2008PLC187689

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Ref: SMAL/APPCB/EC/5-22

Date:30.05.2022

To,
General Manager,
District Industries Centre,
Vizianagaram.

Dear Sir

Sub: Proposed Expansion of Expansion of Ferro Alloy Plant, Captive Power Plant and installation of Steel Melting Shop, Mineral Fibre Plant by M/s. Sarda Metals & Alloys Ltd. in APIC Industrial Park, Kantakapalli (V), Kothavalasa (M), Vizianagaram (Dist.), A.P

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Yours Sincerely
For M/s. Sarda Metals and Alloys Limited


Surya Bhaskaram,
Assistant General Manager- EHS

Encl: Copy of EC



M/s. Sarda Metals & Alloys Limited::Kantakapalli
EC No: F.No.J-11011/164/2009-IA.II (I) Dated 27.05.2022



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www.semi.co.in



Ref: SMAL/APPCB/EC/5-22

Date:30.05.2022

To,
The District Revenue Officer,
Vizianagaram.

Dear Sir

Sub: Proposed Expansion of Expansion of Ferro Alloy Plant, Captive Power Plant and installation of Steel Melting Shop, Mineral Fibre Plant by M/s. Sarda Metals & Alloys Ltd. in APIC Industrial Park, Kantakapalli (V), Kothavalasa (M), Vizianagaram (Dist.), A.P

Ref: - Environmental Clearance Lr. No: J-11011/164/2009-IA. II (I) dated 27.05.2022

We are pleased to inform you that Ministry of Environment, Forest and Climate Change (MoEFCC) has granted Environmental Clearance for our proposed expansion vide reference above.

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Thanking You

Yours Sincerely
For M/s. Sarda Metals and Alloys Limited


Surya Bhaskaram,
Assistant General Manager- EHS
Encl: Copy of EC



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www.semi.co.in



Ref: SMAL/APPCB/EC/5-22

Date:30.05.2022

To,
The Revenue Divisional Officer,
Vizianagaram.

Dear Sir

Sub: Proposed Expansion of Expansion of Ferro Alloy Plant, Captive Power Plant and installation of Steel Melting Shop, Mineral Fibre Plant by M/s. Sarda Metals & Alloys Ltd. in APIC Industrial Park, Kantakapalli (V), Kothavalasa (M), Vizianagaram (Dist.), A.P

Ref: - Environmental Clearance Lr. No: J-11011/164/2009-IA. II (I) dated 27.05.2022

We are pleased to inform you that Ministry of Environment, Forest and Climate Change (MoEFCC) has granted Environmental Clearance for our proposed expansion vide reference above.

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Thanking You

Yours Sincerely
For M/s. Sarda Metals and Alloys Limited


Surya Bhaskaram,
Assistant General Manager- EHS
Encl: Copy of EC



M/s. Sarda Metals & Alloys Limited::Kantakapalli
EC No: F.No.J-11011/164/2009-IA.II (I) Dated 27.05.2022



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Fax : +91 891 2700864
www.seml.co.in



Ref: SMAL/APPGB/EC/5-22

Date:30.05.2022

To,

The Tahsildar,
Tahsildar office,
Kothavalasa,
Vizianagaram.

Dear Sir

Sub: Proposed Expansion of Expansion of Ferro Alloy Plant, Captive Power Plant and installation of Steel Melting Shop, Mineral Fibre Plant by M/s. Sarda Metals & Alloys Ltd. in APIIC Industrial Park, Kantakapalli (V), Kothavalasa (M), Vizianagaram (Dist.), A.P


Ref: - Environmental Clearance Lr. No: J-11011/164/2009-IA. II (I) dated 27.05.2022

We are pleased to inform you that Ministry of Environment, Forest and Climate Change (MoEFCC) has granted Environmental Clearance for our proposed expansion vide reference above.

A copy of Environmental clearance is attached for your reference.

Thanking You.

Yours Sincerely
For M/s. Sarda Metals and Alloys Limited


Surya Bhaskaram,
Assistant General Manager- EHS

Encl: Copy of EC



ANNEXURE-19

Digital Display Board At Main Gate



M/s. Sarda Metals & Alloys Limited::Kantakapalli
EC No: F.No.J-11011/164/2009-IA.II (I) Dated 27.05.2022



ANNEXURE-20

FORM-V

D. No. 50-96-4/1, Floor II & III
Srigowri Nilayam, Seethammadhara NE
Visakhapatnam -530013
CIN : U51420MH2008PLC187689

Tel : +91 891 2858200
Fax : +91 891 2700864
www.semi.co.in



Date: 13 /09/2022.

Ref No: SMAL/Envi/Form-V/2021-22

To

**The Environmental Engineer,
Regional Office,
Andhra Pradesh Pollution Control Board,
Thotapalem, Vizianagaram, Andhra Pradesh.**

Sub: Submission of Environment Statement Form-V.

Dear Sir,

With reference to the above subject we M/s. Sarda Metals and Alloys Limited located at Kantakapalli, Kothavalasa Mandal, and Vizianagaram District are herewith submitting the Environment Statement in Form-V as per the rule 14 of Environment Protection Rules for the financial year 2021-2022.

This is for your kind information and kindly acknowledge the receipt of the same.

Thank you.

Yours Faithfully
For Sarda Metals & Alloys Limited

V. Surya Bhaskaram
Assistant General Manager-EHS
Authorized Signatory

Copy to:

1. IRO-Vijayawada
2. APSPCB-Vijayawada

Annexure: Environment Statement Form-V.



D. No. 50-96-4/1, Floor II & III
Srigowri Nilayam, Seethammadhara NE
Visakhapatnam -530013
CIN : U51420MH2008PLC187689

Tel : +91 891 2858200
Fax : +91 891 2700864
www.semi.co.in



Ref No: SMAL/APPCB-RO/Form-V/2022-23

Date: 12.09.2023.

To

**The Environmental Engineer,
Regional Office,
Andhra Pradesh Pollution Control Board,
Thotapalem, Vizianagaram, AP.**

Dear Sir/ Madam,

Sub: Submission of Environment Statement F.Y. 2022-2023 - Reg.

With reference to the above subject, We, M/s. Sarda Metals & Alloys Ltd., APIIC Industrial Area, Kantakapalli (V), Kothavalasa (M), Vizianagaram District, Andhra Pradesh, are herewith submitting the Environment Statement for the Financial Year 2022-2023 to your good office.

This is for your kind information and records.
Please acknowledge same.

Thanking you.

Yours Faithfully
for **M/s. Sarda Metals & Alloys Ltd.**,

V. Surya Bhaskaram
Assistant General Manager - EHS
(Authorized Signatory)

Encl: As above.



Factory : APIIC, Industrial Park, Kantakapalli, Kothavalasa, Vizianagaram - 535 240, (AP) India. (O) : +91 8922 248203
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